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Extrusion – line PE – pipes 32-110 mm

1 x Amut EA 75-35

Single-screw extruder 75 mm x 35LD
Year of construction 2000
Motor 170 kw D.C.
Working-hours 29000
Output approx 400 kg/h max.



1 x Technomatic 1-45 Coextruder
Year of construction 1994

1 x Bandera pipe-head range 25-110 mm
Tooling for HDPE-pipes

- 75 mm x 2,9-3,5-4,3-6,9-7,5 mm
 - 90 mm x 3,0-4,5-5,1-8,2-12,4 mm
 - 110 mm x 3,5-6,3-10,0-15,2 mm
- + calibration-sleeves 60-75-110 mm



1 x Bandera Extramore 25-160
VA Vacuumtank 2 chambers, 6 meters
Side- + length-adjustment



2 x Primac VRT 125-6 + 125-4
VA coolingtanks

1 x Bandera haul-off

1 x Elmepla length measuring-device

1 x Gnata Mac 140 marking-unit

1 x Bandera TP 160 disc-saw
Range 32-160mm, clamps 40-125 mm



1 x Receiving-table

All machines overhauled and proofed