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VAT-No. DE145972470

Compl. extrusion-line PE-pipes 355 – 800 mm

1 x Weber NE 9-40 main-extruder
Single-screw 90 mm x 40LD
A.C. drive
Operation-voltage 3 x 400 V/N + PE, 50Hz
Synchronisation for complete line
1 x Weber ITP 30 sucking conveying-unit
1 x Weber IGS-M1 gravimetric-system for granule

1 x Weber ZE 45 co-extruder
Single-screw 45 mm x 25LD
A.C. drive
Controlled by main-extruder
Stripe-adaptors for 355-400-450-500-560-630-710-800 mm

1 x Weber LC-63PE
Pipe-head on trolley, range 280 – 800 mm DIN 8074
Toolings 355-400-450-500-560-630-710-800 mm SDR 17

1 x Weber V 800/3/18000
Calibration-tank 18 mtr. 3 chambers, stainless steel

sleeves 355-400-450-500-560-630-710-800 mm + end-seals
SDR 17/21 pressure pipes

2 x Weber N 800/9
Cooling-tanks 9000 mm length/1, stainless steel

1 x Sica P 800/8 Plus
8-belt haul-off caterpillar-type
Diameter-range 160 – 800 mm
Vectorial motors for each belt
Standard-speed-range 0,02 – 2,52 m/min.
Winch with steel-rope for start-up

1 x Sica TRK 110.800
Planetary-saw
Cutting with knife 110 – 812 mm x 65 mm max. thickness
All clamps and reducers for above mentioned diameters
Cutting-accuracy at max. speed +/- 3 mm

Year of construction 2010

0 / zero working-hours

Price on request
Machinery as is without any warranty
Subject to prior sales

